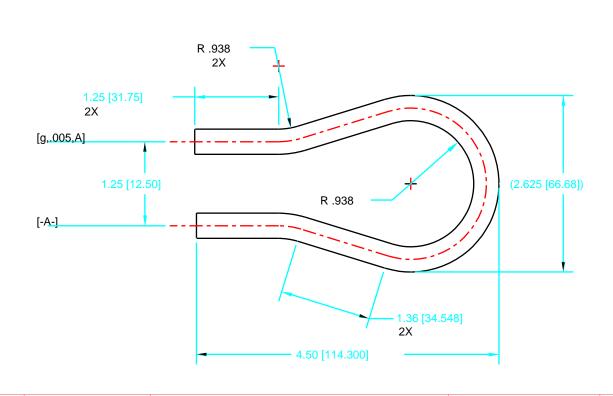
(B)

PLOT SCALE: 1=1

DWG. SCALE: 1

NOTE:

- 1. HIGH QUALITY FULLY ANNEALED SEAMLESS TYPE
 316, AUSTENITIC STAINLESS STEEL HYDRAULIC TUBING
 ASTM A213, A269, A632 OR EQUIVALENT. HARDNESS
 Rb80 OR LESS. TUBING TO BE FREE OF SCRATCHES.
 O.D. TOLERANCE NOT TO EXCEED -.003.
- 2. USE PROPER TUBE BENDER TO BEND THE TUBE. KEEP THE TUBE ENDS STRAIGHT AND PROPER ROUNDNESS WITHOUT SCRATCH.
- 3. BOTH I.D. AND O.D. OF TUBES SHOULD BE DEBURRED AFTER CUTTING.
- 4. ALL DIMENSIONS WITH [] ARE MILLIMETERS.



						ITEM DWG/PART NUMBER		NOMENCLATURE OR DESCRIPTION				MATERIAL / SPEC	QTY	
					PARTS LIST								11	
					ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR		LOG NUMBER A10384		ARGONNE NATION					
					.XX –	.015 – .25 .010	DRAWN BY	DATE	CHIEF DESIGN ENGINEER	DATE	TITLE			1
			.XXX0	,	R. KRAKOI	RA 3/93	D. SHU	6/28/93	ADVANCED PHOTO	ANCED PHOTON S	1 SOUF	RCF		
				SURFACE ROUGHNESS REMOVE ALL BURRS AND BREAK SHARP EDGES. 03 MAX. SURFACE TEXTURE TO BE IN		J. CHANG	6/25/9	GP LEADER 3 T.M. KUZAY	6/28/93	M3 BM FRONT END				
							R. KRAKOI	RA 3/93	PROJECT MGR.		SECOND FIXED MASK COOLING TUBE			
					ACCORDA	NCE WITH LATEST ANSI B46.1	RESPONSIBLE ENGIR	INEER	APPROVED/RELEASED					
						SIONING & TOLERANCING IN NCE WITH LATEST ANSI Y14.5	J. CHANG	6/25/9) <mark>3</mark>					
							MATERIAL			SCALE 1:1	SIZE	DRAWING NUMBER		1
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE			SST 316				_a B	P4102020101-22000	11-00	
REVISIONS					DO	NOT SCALE DRAWING	.375 ODx.035 WALLx10.53 LG			SHEET 1		1 +102020101-22000	, 1 00	_ _